

Work Order ID 130742-1

March-25-15 7:07:22 AM

130742

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Item ID: D3501-1

Revision ID:

Item Name: Bushing

Start Date: 3/25/15

Start Qty: 300.00

Required Date: 3/27/15

Req'd Qty: 300.00

Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3501

Rev A

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
REV: A DWG REV: AA 2-DEBURR AS REQUIRED

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

120

0.00

120

QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

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Item ID: D3501-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 3/25/15 Start Qty: 300.00 *300* Cust Item ID:
 Required Date: 3/27/15 Req'd Qty: 300.00 *300* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>stop</u>	0.00				SO	DAS 27 8-09		
130	Packaging Memo	0.00							
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC Memo	0.00							
	Quality Control								

MAR 25 2015

mw 1503-25
 umf
 15-3-25

Picklist Print

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Work Order ID: 130742

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Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 3/25/15

Required Date: 3/27/15

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased			No	100	f	16.9500	0.0791	25			

M303R0 750

**

303 Round Bar 0.750

Location

Loc Qty

Loc Code

MAT028

16.95

m131596

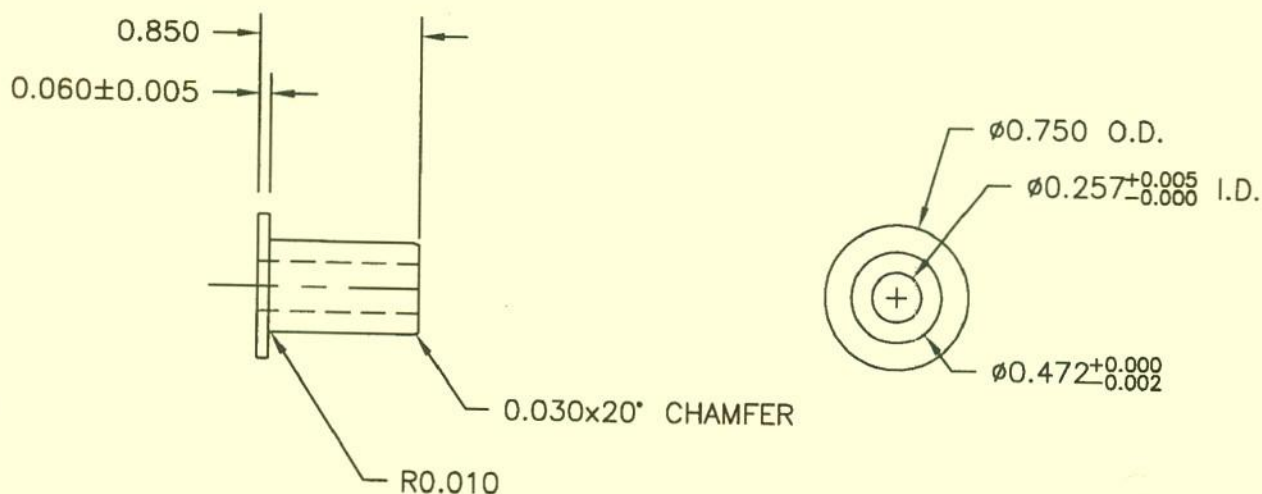
16.95

4.17

36 15-03-25

DART

DESIGN <i>qp</i>	DRAWN BY <i>qp</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	

**D3501-1 BUSHING**

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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